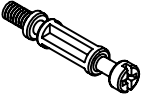
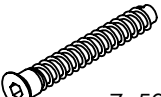
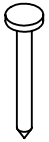
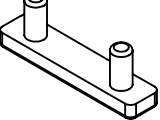
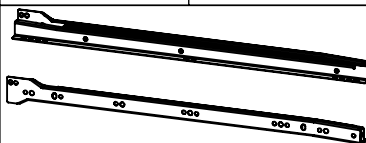
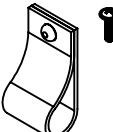
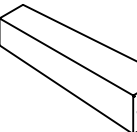
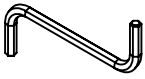
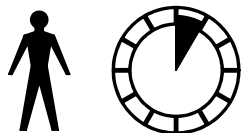
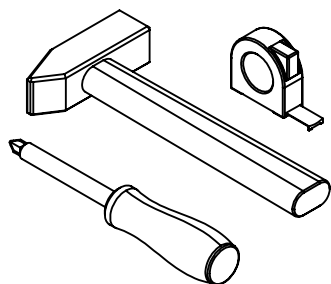


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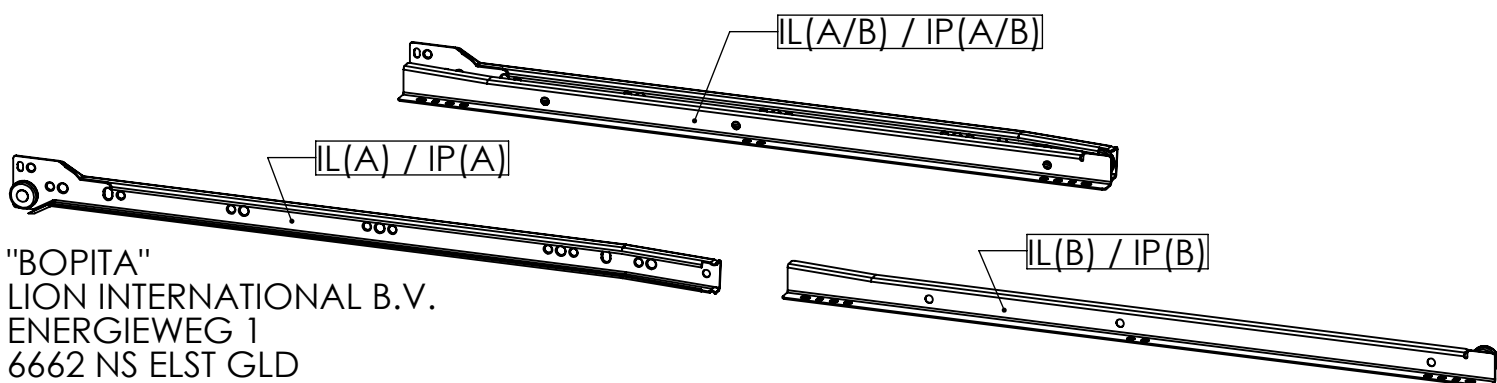
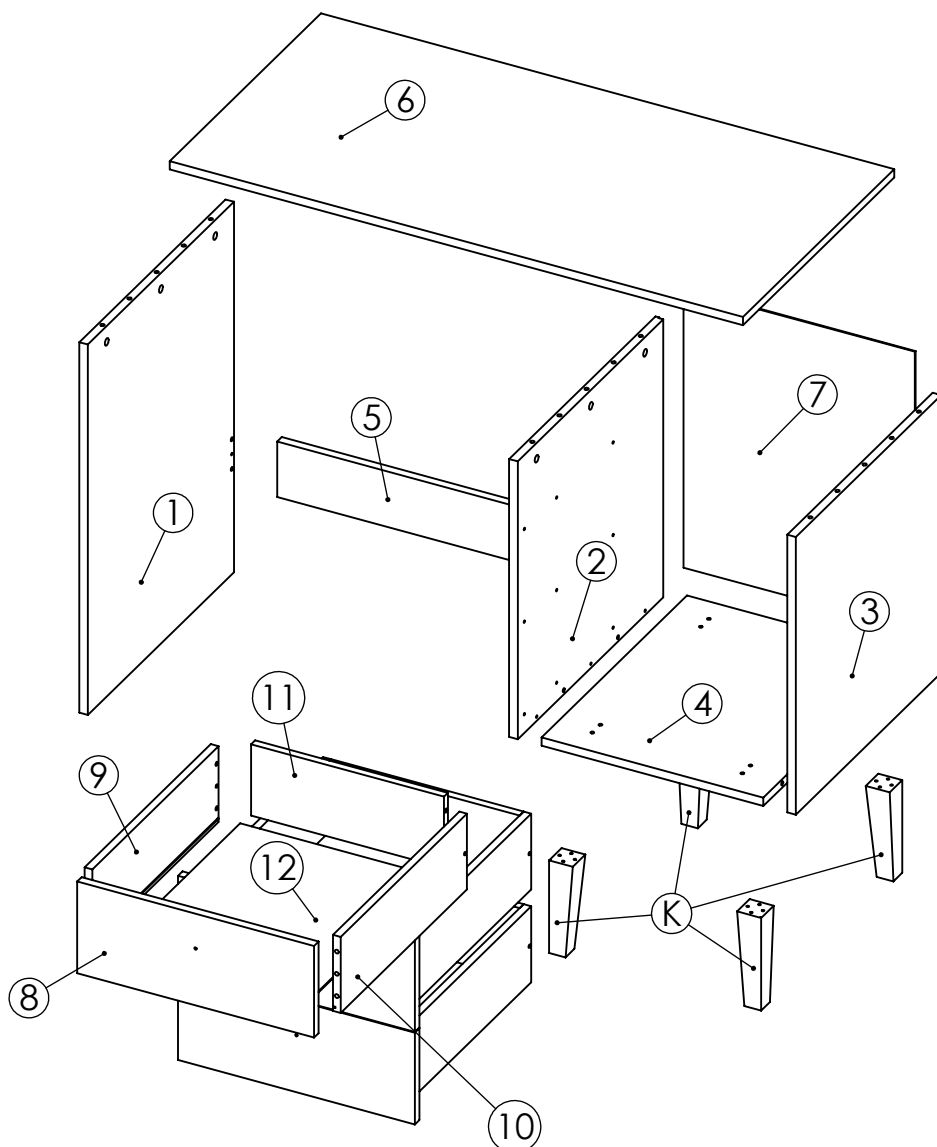
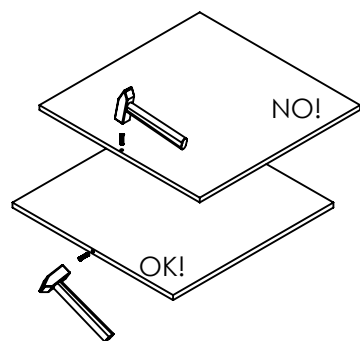
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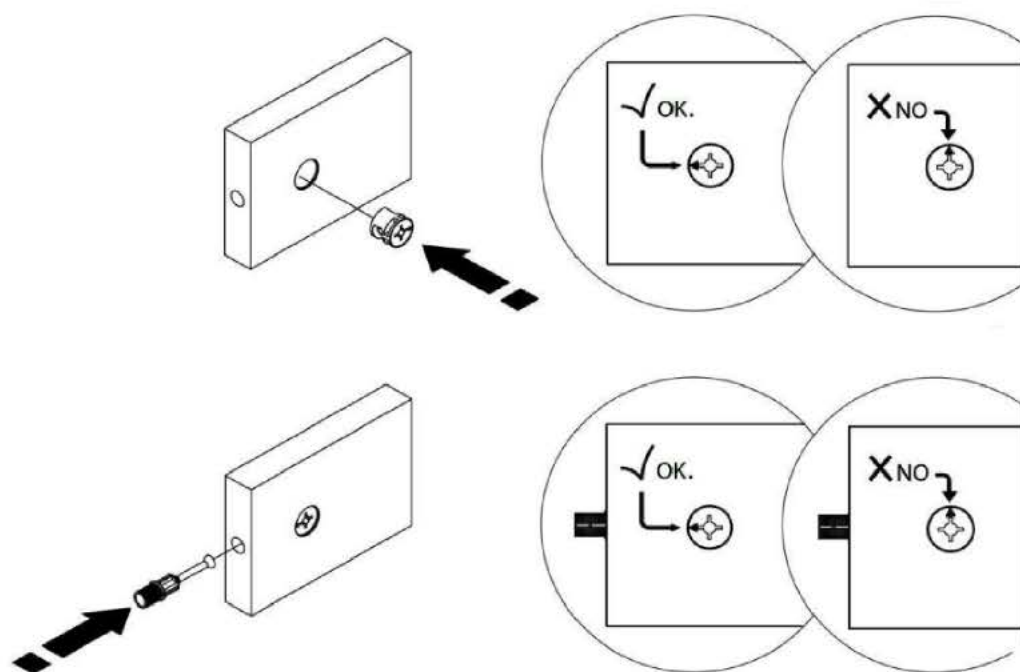
							
A x 23	B x 23	C x 38	D x 14	E x 18	F x 23	G x 18	H x 2
				 			
IL(A/B) / IP(A/B) x 3/3	J x 3	K x 4	IMBUS				



60 min.

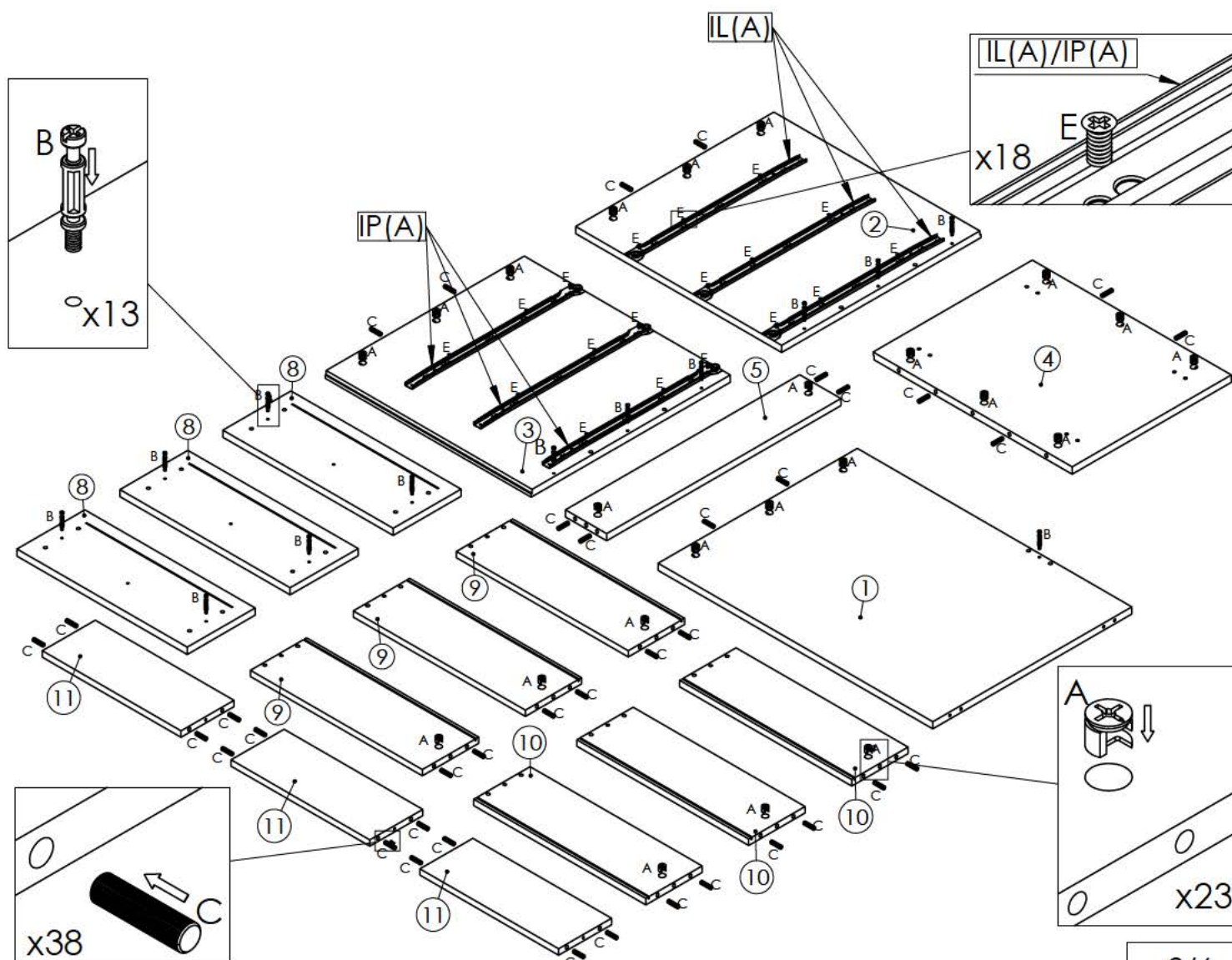
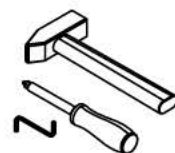


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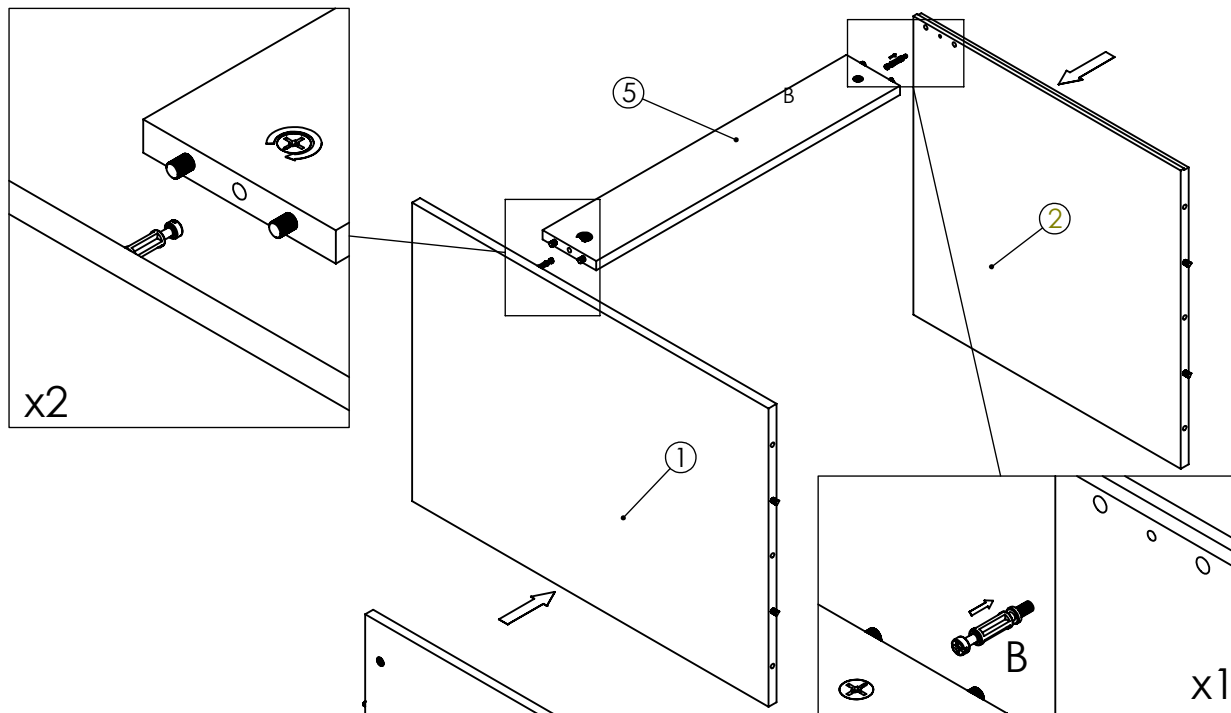
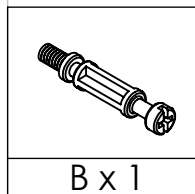


STEP - 1

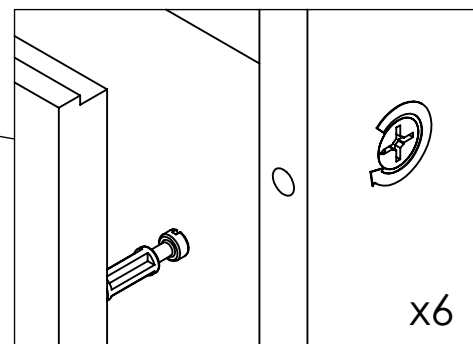
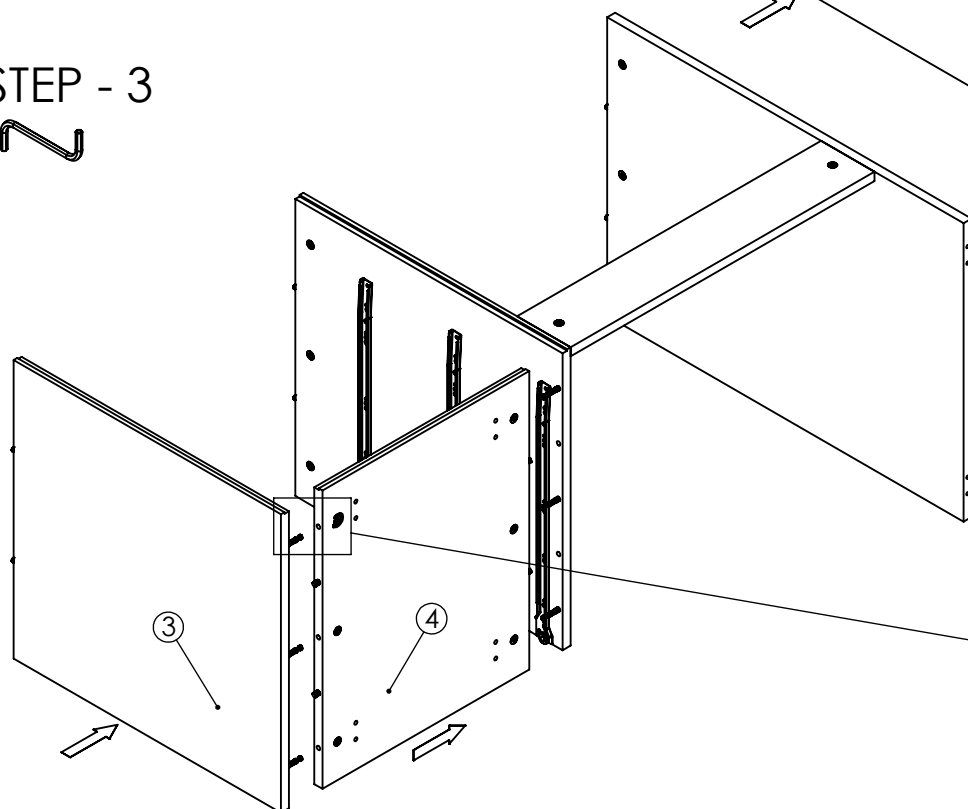
				
A x 23	B x 13	C x 38	E x 18	IL(A) / IP(A) x 3/3



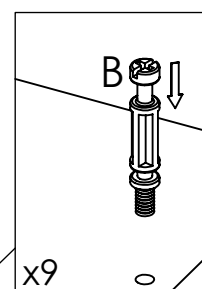
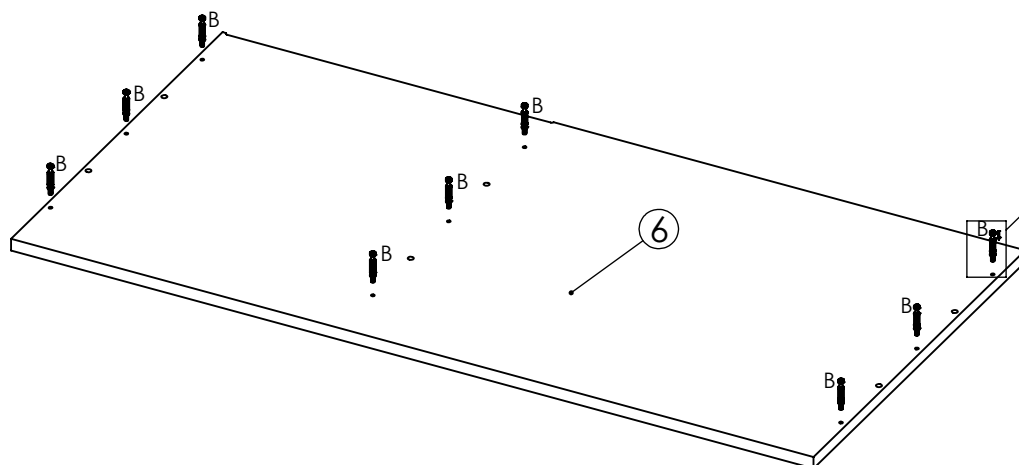
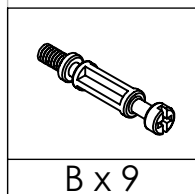
STEP - 2



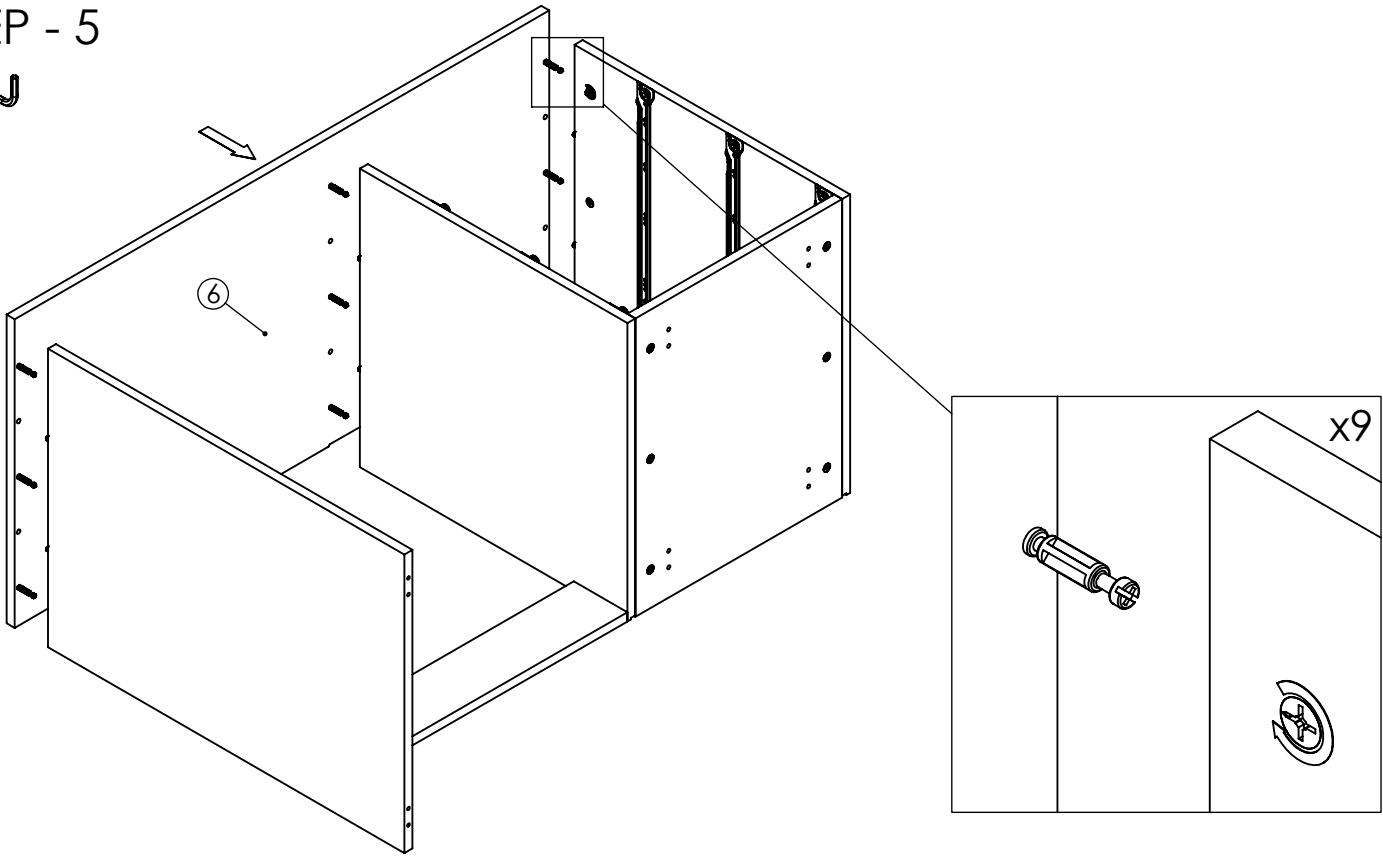
STEP - 3



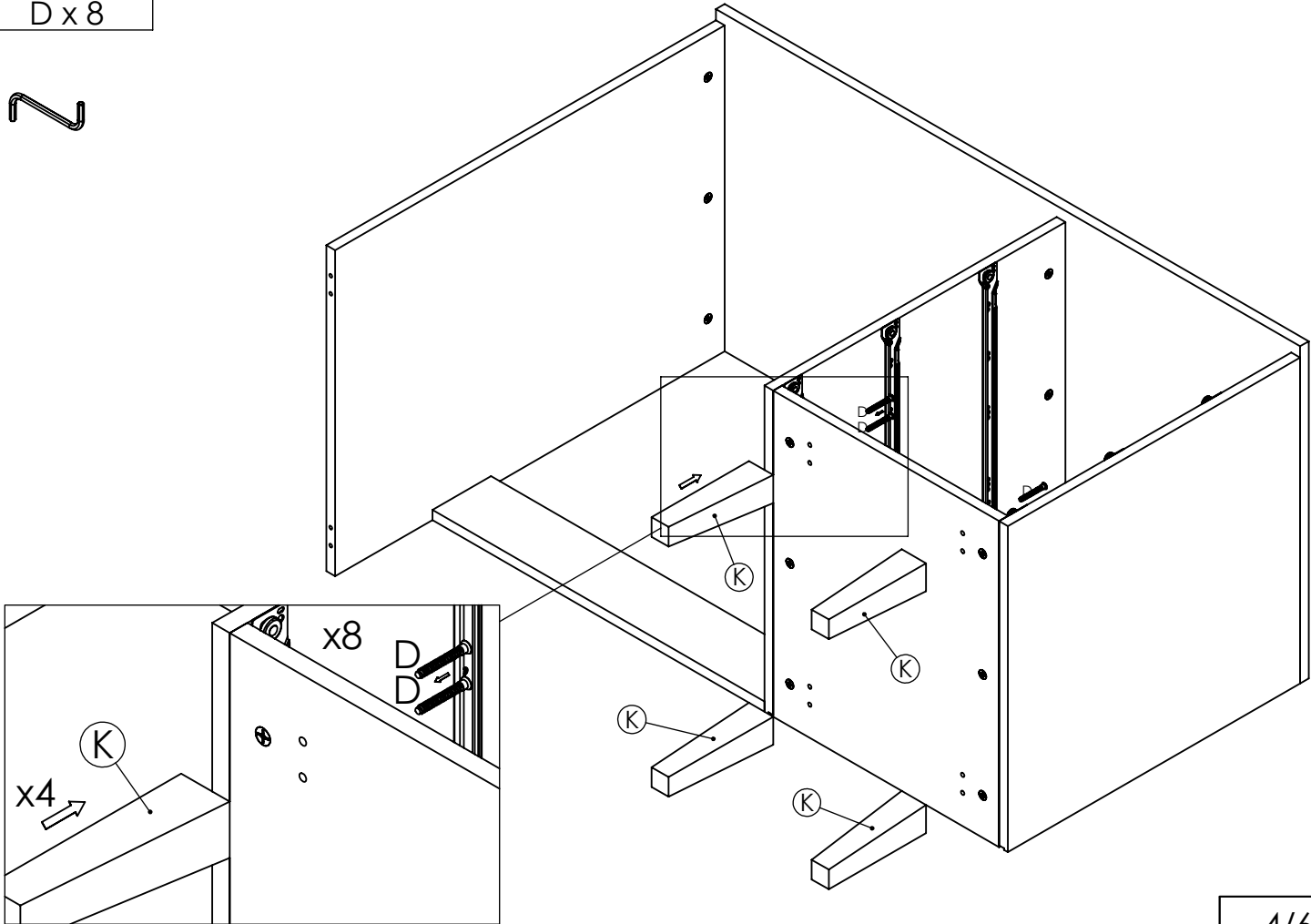
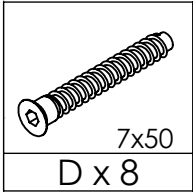
STEP - 4



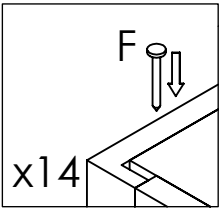
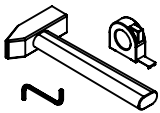
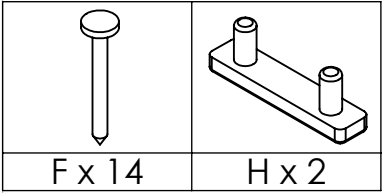
STEP - 5



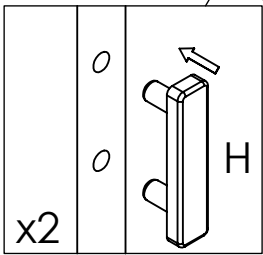
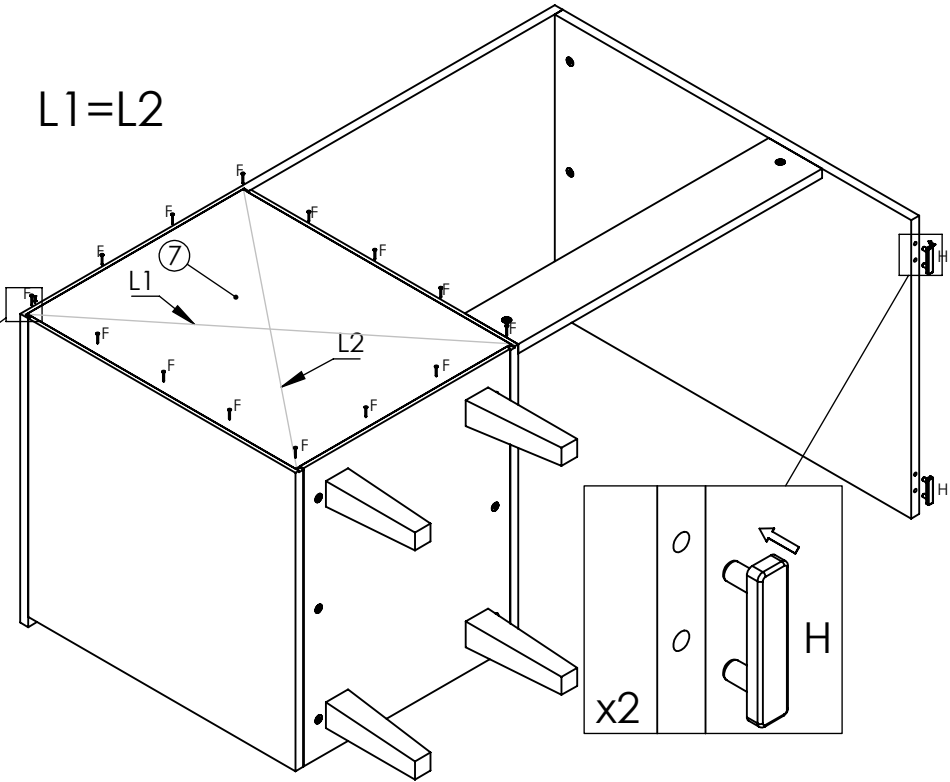
STEP - 6



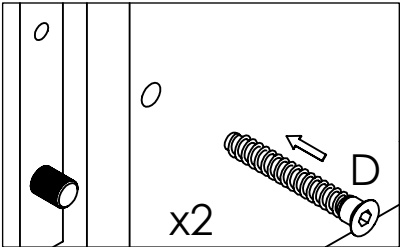
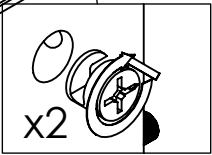
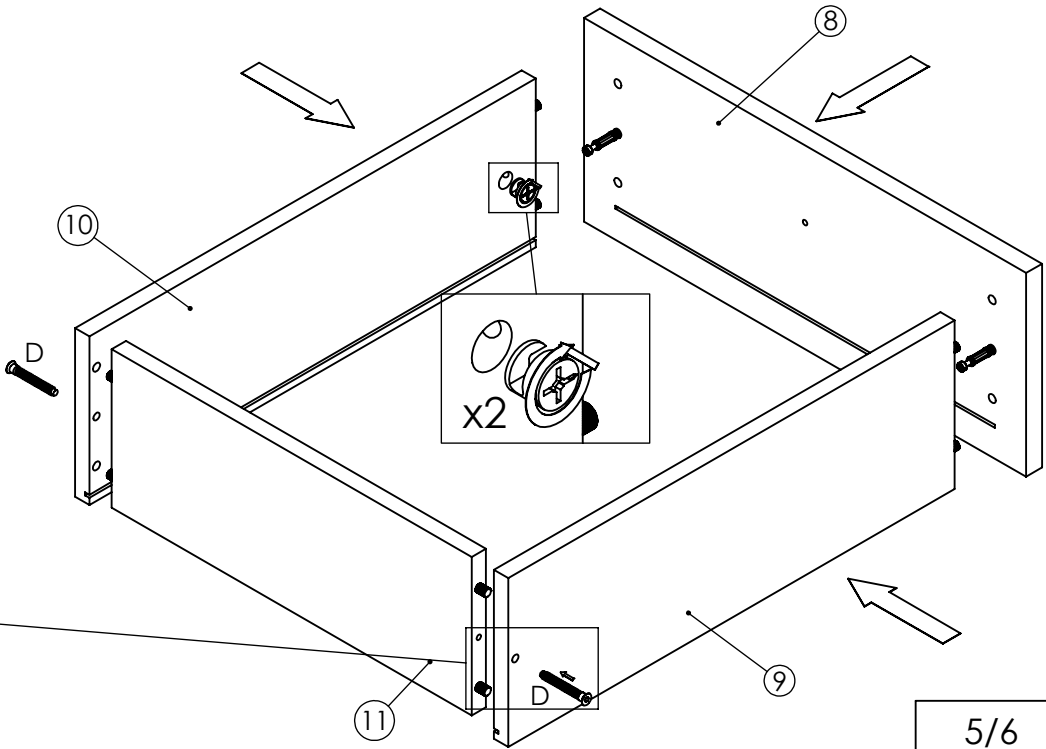
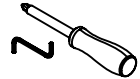
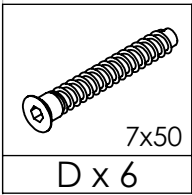
STEP - 7



L1=L2

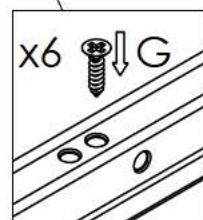
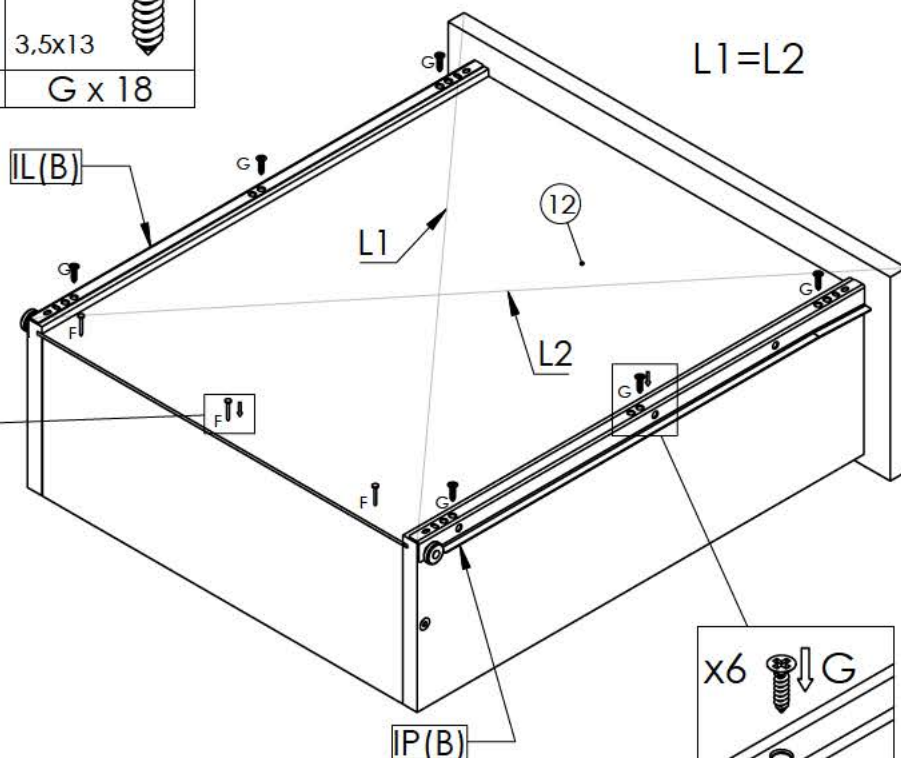
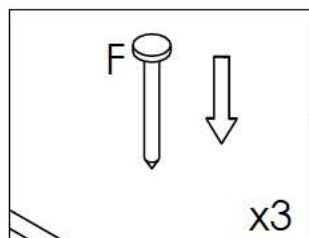
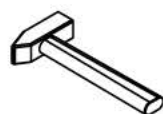


STEP - 8 - x3



STEP - 9 - x3

		
IL(B) / IP(B) x 3/3	F x 9	3,5x13 G x 18



STEP - 10

